FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
MARLBORO LIGHTS 83MM REGULAR FTB - KOREA 7.0MG TAR FTC
BRAND CODE-00690 (KOR)

EFFECTIVE DATE: 02/19/96
KOREA (SOUTH)

APPLIES TO EXPORT FORMULAS: 93

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 475	MM H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 123	MM H2O		
PLASTICIZER	: TRIACETIN PZ			05-800-A
APPLICATION PERCENT	: 8.00	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.50	GRAMS/100 RODS	1.37	GRAMS/25 RODS
FILTER TOW	: FT-111 #10 (EASTMAN)			05-111-E
	: FT-111 #10 (CELANESE)			05-111-C
DENIER PER FILAMENT	: 2.6			
TOTAL DENIER	: 39,000			
CROSS SECTION	: # 10			
PLUG WRAP USE UP:	26.25MM X 4000M KC 260M4T			06-262-A
REPLACE WITH	: 26.25MM X 4000M KC 260M4T			06-296-A
ANCHOR ADHESIVE USE UP:	NATIONAL 32-2051 (FORMERLY 72-4147)		PVA	62-098-A
REPLACE WITH	: NATIONAL 32-2095			61-063-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	: FULLER HL-8729 (FORMERLY HM-8229)		HM	61-211-A
DRY WEIGHT	: 68.70	GRAMS/100 RODS	17.18	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 68.93	GRAMS/100 RODS	17.23	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 74.43	GRAMS/100 RODS	18.60	GRAMS/25 RODS

SAP CROSS REFERENCE #: FILTER: B07004

2057687054

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD
: CALCULATIONS
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 2/15/96
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